



United States Steel Corporation  
Clairton Works  
400 State Street  
Clairton, PA 15025

November 21, 2014

Ms. Gail Eddings  
Allegheny County Health Department  
Department of Air Quality  
301 Thirty-Ninth Street  
Pittsburgh, PA 15201

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Division Director (3AP00)

Subject: USS Reference Number: 14-0348  
ACHD Reference Number: N/A  
600 Claus Plant  
USS Clairton Works

Dear Gail Eddings,

The attached form confirms our verbal report of the subject incident and satisfies the requirements of paragraph IV.8 of the Title V operating permit #0052 as issued on March 27th 2012.

I certify that based on the information and belief formed after reasonable inquiry, the statements and information in this document are true, accurate, and complete. Any questions concerning this matter should be referred to Coleen M. Davis at 412-233-1015.

Sincerely,

Thomas E. Schumacher  
Plant Manager  
Clairton Works

CC: James W. Hagedorn (USEPA)

NOTICE OF OUTAGE OF EQUIPMENT  
ARTICLE XXI - SECTION 2108.1

1. USS Reference Number: 14-0348  
ACHD Reference Number: N/A
2. Date & Time of Breakdown: Date: 11/20/14 Time: 0650 hours
3. Company Name: U.S. Steel Corporation - USS Clairton Works
4. Specific Equipment Involved or Affected: 600 Claus Plant
5. BAPC Permit Number (if applicable):
6. Location: Clairton, PA
7. Nature and cause of breakdown: The 600 Claus Plant was unavailable for service to repair Spoil piping.

The 600 Claus Unit is a redundant piece of equipment. Gas processing for sulfur removal was handed off to the 400 Claus Unit. Sulfur Plant performance will not be affected. Sulfur emissions will not increase.

8. Identification of Emissions:

- A. Type(s) (CO, NOX, SO<sub>2</sub>, Particulates, Hydrocarbons, etc.)  
The 400 Claus Plant carried the full acid gas flow to the plant. No environmental impact is expected.
- B. Toxic qualities of each type (including its qualities as an irritant, and its potential for causing illness, disability, or mortality). N/A. No environmental impact is expected.
- C. Amount of each type emitted (or likely to be emitted).  
N/A.

9. Measures taken (or to be taken) to minimize length of breakdown and amount of emissions, including shutdown or curtailment (or why it is impossible or impractical to do so).  
The 400 Claus Plant carried the full acid gas flow to the plant.
10. Facility back in operation - Date: 11/20/14 Time: 1800 hours

Reviewed by *Coleen M. Davis* Date *11-21-14*  
Coleen M. Davis  
Senior Environmental Control Engineer Phone: 412-233-1015